

HILTI

DIAMOND SYSTEMS





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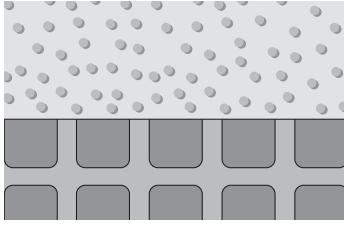
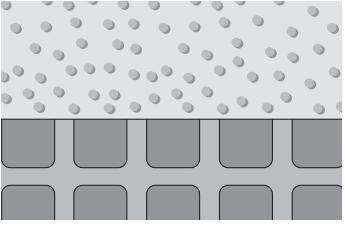
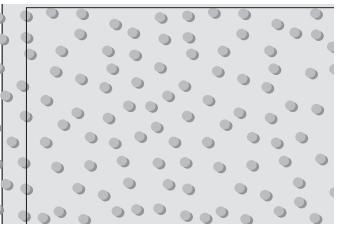
Diamond sawing tools

| | |
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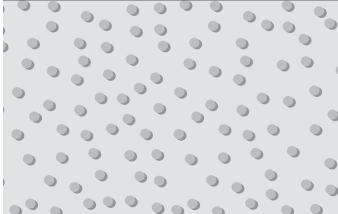
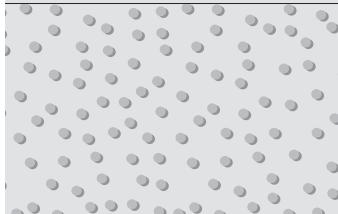
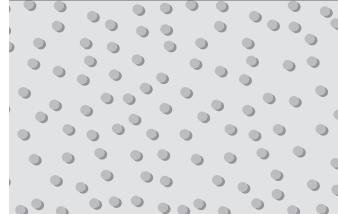


Diamond sawing consumables

| | |
|--|----------|
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| | | | |
|-----------------------------|---|--|---|
| Trade recommendation | Mechanical Electrical | Building construction Mechanical Electrical | Building construction Mechanical Electrical |
| Applications |   |   |   |
| Tools | DD 110-W  | DD 150-U  | DD 160  |
| Advantages | <ul style="list-style-type: none"> • Anchoring and coring in concrete and masonry • Hand-guided wet coring in reinforced concrete • Dry coring in aerated concrete, sand-lime block, perforated brick, solid brick and clinker | <ul style="list-style-type: none"> • Rig-based wet drilling in concrete • Hand-guided wet drilling for setting large-diameter anchors and reinforcing bars | <ul style="list-style-type: none"> • Making penetrations for ducts, pipes and cables • The power control LED helps new users to achieve the optimum rate of drilling progress |
| Number of gears | 2 | 3 | 3 |
| Drilling Range | HH: 16-162 mm, RB: 25-132 mm | HH: 37-162 mm, RB: 12-162 mm | RB: 25-202mm |
| Weight | 11kg | 22kg | 16kg |
| Use | Hand Held | Hand Held & Rig based | Rig Based |

* As of 1.1.2009, values for the tools must be measured in accordance with EPTA 1/2003. Hilti has been doing this since 2008.
 ** Hilti values following preliminary EPTA Standard 05-2009.

| | | | |
|--|---|--|---|
| Trade recommendation | DSC | DSC | DSC |
| | Mechanical | Building construction | Building construction |
| | Electrical | Mechanical | Mechanical |
| | Building construction | Electrical | Electrical |
| Applications |  |  |  |
| |  |  |  |
| | <ul style="list-style-type: none"> • Making penetrations for ducts, pipes and cables • The power control LED helps new users to achieve the optimum rate of drilling progress | <ul style="list-style-type: none"> • Through-holes and penetrations • Blind holes for setting anchors or post-installed rebar | <ul style="list-style-type: none"> • Operation within the optimum power range is easy with the aid of the LED power controls for peak performance and longer core bit life |
| Tools | DD 200  | DD 350  | DD 500  |
| Advantages | <ul style="list-style-type: none"> • Air cooled motor. • Proven reliability with same stand as DD350 | <ul style="list-style-type: none"> • Strongest tool on the market from normal plug socket. - Single phase power. • Sealed water cooled motor enables upside down coring without extraction | <ul style="list-style-type: none"> • 3 phase power • Sealed water cooled unit enables upside down coring without extraction. |
| Weight of tool as per EPTA 1/2003 (kg)* | 3 | 10 | 10 |
| Drilling Range | RB: 25-400mm | RB: 52-500 mm | RB: 82-600 mm |
| Weight | 34kg | 35kg | 38kg |
| Use | Rig Based | Rig Based | Rig Based |

* As of 1.1.2009, values for the tools must be measured in accordance with EPTA 1/2003. Hilti has been doing this since 2008.
** Hilti values following preliminary EPTA Standard 05-2009.

Diamond coring tool DD 110-W



KEY APPLICATIONS & ADVANTAGES

- Hand-guided wet coring in reinforced concrete
- Dry coring in aerated concrete, sand-lime block, perforated brick, solid brick and clinker
- Drilling out socket recesses for the installation of electrical fittings
- High motor performance and sturdy 2-speed gearing for optimum drilling speed
- Compact design and low weight for easy handling



Ordering designation Package contents

Sales pack quantity

Item number

| | | | |
|---------------|---|------|--------|
| DD 110-W 230V | 1x Diamond coring tool DD 110-W 230V, 1x Diamond core bit DD-BI 66/350 HWC, 1x Flat wrench 27 (2) set, 1x Chuck BI+ assy, 1x Case | 1 pc | 249137 |
|---------------|---|------|--------|

¹⁾ according to EN 60745

Technical data

| | |
|---|--|
| Rated input power | 1600 W |
| Number of gears | 2 |
| Rotation speed gear 1 under no load | 650 rpm |
| Drilling range - wet hand held - max. | 132 mm |
| Drilling range - wet hand held - min. | 25 mm |
| Drilling range | hand-held dry: 16-162 mm, hand-held wet: 25-132 mm |
| Drilling range - dry - max. | 162 mm |
| Drilling range - dry - min. | 16 mm |
| Chuck type | BI+ |
| A-weighted emission sound power level ¹⁾ | 95 dB (A) |

Diamond coring tool DD 150-U



KEY APPLICATIONS & ADVANTAGES

- Rig-based wet drilling in concrete for pipe penetrations, cable trays and ducts and for the installation of railings and barriers
- Hand-guided wet drilling for setting large-diameter anchors and reinforcing bars
- Hand-guided dry drilling in masonry for pipe penetrations in plumbing, heating and air conditioning installations and for chimney and stove installation
- Wet and dry drilling with one tool in different base materials without need to change rig components
- High motor performance and sturdy three-speed gearing for optimum drilling speed



Ordering designation

Package contents

Sales pack quantity

Item number

| | | | |
|---------------|--|------|--------|
| DD 150-U 230V | 1x Diamond coring tool DD 150-U 230V, 1x Chuck BI+ assy, 1x Case | 1 pc | 433323 |
|---------------|--|------|--------|

Technical data

| | |
|---------------------------------------|---|
| Rated input power | 2200 W |
| Number of gears | 3 |
| Rotation speed gear 1 under no load | 780 rpm |
| Drilling range - wet w/ stand - max. | 162 mm |
| Drilling range - wet w/ stand - min. | 12 mm |
| Drilling range - wet hand held - max. | 131 mm |
| Drilling range - wet hand held - min. | 8 mm |
| Drilling range | hand-held dry: 37-162 mm, hand-held wet: 8-131 mm, Rig-based wet: 12-162 mm |
| Drilling range - dry - max. | 162 mm |
| Drilling range - dry - min. | 37 mm |

Diamond coring tool DD 160



KEY APPLICATIONS & ADVANTAGES

- Rig-based wet drilling in concrete for pipe penetrations in plumbing, heating and air conditioning installations
- Stitch drilling for cable trays and ventilation ducts
- Drilling blind holes for large-diameter anchors, reinforcing bars and the installation of railings and barriers
- Exceptionally user-friendly thanks to self-explanatory features and controls
- Sturdy three-speed gearing for outstanding coring performance across the entire diameter range



Technical data

| | |
|---|---|
| Rated input power | 2200 W |
| Drill stand | Base plate dimensions and system weight based on use of SFL stand |
| Number of gears | 3 |
| Rotation speed gear 1 under no load | 420 rpm |
| Drilling range - wet w/ stand - max. | 202 mm |
| Drilling range - wet w/ stand - min. | 25 mm |
| Drilling range | Rig-based wet: 25-202 mm |
| Weight of complete system | 16 kg |
| Chuck type | BI+ |
| A-weighted emission sound power level ¹⁾ | 106 dB (A) |

¹⁾ according to EN 60745

| Ordering designation | Package contents | Sales pack quantity | Item number |
|----------------------|---|---------------------|-------------|
| DD 160 230V | 1x Diamond coring tool DD 160 230V, 1x Chuck BI+ assy | 1 pc | 2005205 |

Heavy-duty diamond drilling system for rig-based coring in medium and large diameters up to 500 mm DD 200 G02



KEY APPLICATIONS & ADVANTAGES

- Penetrations for ducts, pipes and cables
- Openings for ventilation
- Stitch drilling for breaches
- Air-cooled, heavy-duty drive unit with three-speed gearing and convenient controls
- Easy to handle, understand and operate



Technical data

| | |
|--|--------------------------|
| Number of gears | 3 |
| Rotation speed gear 1 under no load | 240 rpm |
| Drilling range - wet w/ stand - max. | 500 mm |
| Drilling range - wet w/ stand - min. | 35 mm |
| Drilling range | Rig-based wet: 35-500 mm |
| Weight of complete system | 36 kg |
| Chuck type | BL |
| A-weighted emission sound power level ¹⁾ | 109 dB (A) |
| A-weighted emission sound pressure level ¹⁾ | 93 dB (A) |
| Angular coring | Yes |

¹⁾ according to EN 60745

| Ordering designation | Package contents | Sales pack quantity | Item number |
|----------------------|--|---------------------|-------------|
| DD 200 230V BL | 1x Diamond coring tool DD 200 230V BL, 1x Chuck DD-C-BL assy | 1 pc | 2124817 |

Heavy-duty diamond drilling system for rig-based coring in medium and large diameters up to 500 mm DD 200 G02 (DD-ST 200)



KEY APPLICATIONS & ADVANTAGES

- Making penetrations for ducts, pipes and cables
- Openings for ventilation
- Stitch drilling for breaches
- Easy to handle, understand and operate
- Air-cooled, heavy-duty drive unit with three-speed gearing and convenient controls

Technical data

| | |
|--|--------------------------|
| Number of gears | 3 |
| Rotation speed gear 1 under no load | 240 rpm |
| Rotation speed gear 5 under no load | 1160 rpm |
| Drilling range - wet w/ stand - max. | 500 mm |
| Drilling range - wet w/ stand - min. | 35 mm |
| Drilling range | Rig-based wet: 35-500 mm |
| Weight of complete system | 33 kg |
| A-weighted emission sound power level ¹⁾ | 109 dB (A) |
| A-weighted emission sound pressure level ¹⁾ | 93 dB (A) |
| Angular coring | No |

¹⁾ according to EN 60745

| Ordering designation | Package contents | Sales pack quantity | Item number |
|----------------------|-----------------------|---------------------|-------------|
| DD 200 230V BL ST | 1x Chuck DD-C-BL assy | 1 pc | 2124826 |

Heavy-duty diamond drilling system with high-frequency motor and autofeed unit for rig-based coring in medium and large diameters of up to 500 mm DD 350-CA



KEY APPLICATIONS & ADVANTAGES

- Drilling through-holes and penetrations
- Blind holes for setting anchors or post-installed rebar
- Corner holes for sawing
- Powerful high-frequency motor with electronic speed control for optimum power delivery over the entire diameter range
- Compatible with the DD AF-CA automatic feed unit that makes drilling a highly efficient and fully automated process

Technical data

| | |
|---|--------------------------|
| Rated input power | 3600 W |
| Number of gears | 10 |
| Rotation speed gear 1 under no load | 667 rpm |
| Rotation speed gear 10 under no load | 298 rpm |
| Drilling range - wet w/ stand - max. | 500 mm |
| Drilling range - wet w/ stand - min. | 52 mm |
| Drilling range | Rig-based wet: 52-500 mm |
| Weight of complete system | 35 kg |
| Chuck type | BL |
| A-weighted emission sound power level ¹⁾ | 108 dB (A) |

¹⁾ according to EN 60745

| Ordering designation | Package contents | Sales pack quantity | Item number |
|----------------------|---|---------------------|-------------|
| DD 350-CA BL 230V | 1x Diamond coring tool DD 350-CA 230V assy, 1x Chuck DD-C-BL assy | 1 pc | 2087381 |

Accessories for Diamond drilling tools

| Ordering designation | DD 160 | DD 110-W | DD 150-U | Sales pack quantity | Item number |
|---|--------|----------|----------|---------------------|-------------|
| Column swivel DD-ST-150/160-RR Swivelling column allows access to the hole in deep coring applications with the DD 150-U and DD 160 | ■ | | ■ | 1 pc | 2006373 |
| Accessory kit DD M12 L | | | ■ | 1 pc | 409279 |
| Accessory kit DD M16 | ■ | | | 1 pc | 409303 |
| Cross column adapter DD-ST 150/160 CCS | ■ | | ■ | 1 pc | 2017726 |
| Drilling stand DD-ST 150-U CTL Drill stand with combined anchor and vacuum base plate and column, for angular coring at up to 45° | | | ■ | 1 pc | 435666 |
| Drilling stand DD-ST 160 CTL Combined anchor and vacuum base plate, for angular coring at up to 45° | ■ | | | 1 pc | 435663 |
| Drilling stand DD-ST 160 SFL Compact, light anchor baseplate, not suitable for angular coring | ■ | | | 1 pc | 435664 |
| Extraction head DD-BI-DR-CB assy | | ■ | | 1 pc | 315826 |
| Flow indicator DD-WFI | | ■ | | 1 pc | 305939 |
| Handwheel DD-HW-2A | ■ | | ■ | 1 pc | 2007688 |
| Handwheel DD-HW-3A | ■ | | ■ | 1 pc | 2007687 |
| Jack screw DD-ST-150/160-JS | ■ | | ■ | 1 pc | 2007686 |
| Vacuum baseplate DD-ST-VBP 120/160 | ■ | | | 1 pc | 2027859 |
| Vacuum pump DD VP-U 230V | ■ | | ■ | 1 pc | 408458 |
| Water collector holder DD-ST-150/160-WCH | ■ | | ■ | 1 pc | 2016633 |
| Water collector holder DD-WCS-HH-150 | | | ■ | 1 pc | 2008130 |
| Water collector system DD-WMK-BI | ■ | | ■ | 1 pc | 2040915 |
| Water dam DD-WC-S | ■ | | ■ | 1 pc | 232204 |
| Water dam DD-WC-SM | ■ | | ■ | 1 pc | 232221 |
| Water supply unit DWP 10 | ■ | ■ | ■ | 1 pc | 365595 |

3-phase heavy-duty diamond drilling system with high-frequency motor and autofeed unit for rig-based coring in medium and large diameters of up to 600 mm DD 500-CA



KEY APPLICATIONS & ADVANTAGES

- Drilling through-holes and penetrations
- Manhole openings
- Deep hole drilling
- Powerful high-frequency motor with electronic speed control for optimum power delivery over the entire diameter range
- Compatible with the DD AF-CA automatic feed unit that makes drilling a highly efficient and fully automated process



Technical data

| | |
|---|--------------------------|
| Rated input power | 5500 W |
| Number of gears | 10 |
| Rotation speed gear 1 under no load | 531 rpm |
| Rotation speed gear 10 under no load | 265 rpm |
| Drilling range - wet w/ stand - max. | 600 mm |
| Drilling range - wet w/ stand - min. | 82 mm |
| Drilling range | Rig-based wet: 82-600 mm |
| Weight of complete system | 37 kg |
| Chuck type | BS |
| A-weighted emission sound power level ¹⁾ | 115 dB (A) |

¹⁾ according to EN 60745

| Ordering designation | Package contents | Sales pack quantity | Item number |
|----------------------|---|---------------------|-------------|
| DD 500-CA BS 400V | 1x Diamond coring tool DD 500-CA 400V assy, 1x Hex skt hd cap screw M12x55 mc, 1x Chuck BL-BS | 1 pc | 2095272 |

Premium diamond core bit for drilling with tools with a lower power rating (below 2.5kW) in all types of concrete and masonry (no connection end) DD-B UCM

KEY APPLICATIONS & ADVANTAGES

- Rig-based wet diamond coring applications on reinforced concrete
- Hand-held wet coring on reinforced concrete
- Hand-held dry coring on masonry and sand-lime block
- Constantly high drilling performance, suitable for universal use on the most common types of concrete and masonry
- Stepped segments for fast drilling on reinforced concrete and better cooling in hand-held dry coring applications



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| Ordering designation | Nominal diameter | Number of segments | Sales pack quantity | Item number |
|----------------------|------------------|--------------------|---------------------|-------------|
| DD-B 37/350 UCM | 37 mm | 3 | 1 pc | 2070755 |
| DD-B 42/350 UCM | 42 mm | 3 | 1 pc | 2070756 |
| DD-B 52/350 UCM | 52 mm | 3 | 1 pc | 2070757 |
| DD-B 62/350 UCM | 62 mm | 3 | 1 pc | 2070758 |
| DD-B 67/350 UCM | 67 mm | 4 | 1 pc | 2070759 |
| DD-B 77/350 UCM | 77 mm | 4 | 1 pc | 2070820 |
| DD-B 82/350 UCM | 82 mm | 4 | 1 pc | 2070821 |
| DD-B 87/350 UCM | 87 mm | 4 | 1 pc | 2070822 |
| DD-B 92/350 UCM | 92 mm | 4 | 1 pc | 2070823 |
| DD-B 102/350 UCM | 102 mm | 5 | 1 pc | 2070824 |
| DD-B 112/350 UCM | 112 mm | 5 | 1 pc | 2070825 |
| DD-B 122/350 UCM | 122 mm | 6 | 1 pc | 2070826 |
| DD-B 132/350 UCM | 132 mm | 7 | 1 pc | 2070827 |
| DD-B 152/350 UCM | 152 mm | 7 | 1 pc | 2070828 |
| DD-B 162/350 UCM | 162 mm | 7 | 1 pc | 2070829 |

Diamond core bit DD-C T2

KEY APPLICATIONS & ADVANTAGES

- Drilling accurate 8-35 mm diameter anchor and through holes
- Various types of steel-reinforced concrete, marble, sand-lime block and brick
- Easy core removal through the rear end of the core bit
- Laser-welded segments



Ordering designation

Nominal diameter

Sales pack quantity

Item number

| | | | |
|----------------|-------|------|--------|
| DD-C 10/150 T2 | 10 mm | 1 pc | 336887 |
| DD-C 12/150 T2 | 12 mm | 1 pc | 336889 |

Diamond core bit DD-C T4

KEY APPLICATIONS & ADVANTAGES

- Drilling accurate 8-35 mm diameter anchor and through holes
- Various types of steel-reinforced concrete, marble, sand-lime block and brick
- Easy core removal through the rear end of the core bit
- Laser-welded segments



Ordering designation

Working length

Nominal diameter

Sales pack quantity

Item number

| | | | | |
|----------------|--------|-------|------|--------|
| DD-C 14/150 T4 | 150 mm | 14 mm | 1 pc | 336855 |
| DD-C 16/300 T4 | 300 mm | 16 mm | 1 pc | 336862 |
| DD-C 18/300 T4 | 300 mm | 18 mm | 1 pc | 336864 |
| DD-C 20/300 T4 | 300 mm | 20 mm | 1 pc | 336870 |
| DD-C 22/300 T4 | 300 mm | 22 mm | 1 pc | 336873 |
| DD-C 24/300 T4 | 300 mm | 24 mm | 1 pc | 336875 |
| DD-C 25/300 T4 | 300 mm | 25 mm | 1 pc | 336876 |
| DD-C 28/300 T4 | 300 mm | 28 mm | 1 pc | 336878 |
| DD-C 30/300 T4 | 300 mm | 30 mm | 1 pc | 336880 |
| DD-C 32/300 T4 | 300 mm | 32 mm | 1 pc | 336881 |
| DD-C 35/300 T4 | 300 mm | 35 mm | 1 pc | 336884 |

Starting aid DD-SA

KEY APPLICATIONS & ADVANTAGES

- Hand-held dry coring in masonry
- Compatible with Hilti PCM and HDM core bits and socket cutter
- For easy hole-starting in masonry



Premium diamond core bit for drilling with tools of any power class in all types of concrete (incl. Hilti BI quick-release connection end) DD-BI+ UCL

KEY APPLICATIONS & ADVANTAGES

- Coring in reinforced concrete 12 - 200 mm diameter
- Superior lifetime thanks to 12 mm diamond segment height



| Ordering designation | Sales pack quantity | Item number |
|----------------------|---------------------|-------------|
| DD-BI+ 12/320 UCL | 1 pc | 2080053 |
| DD-BI+ 14/320 UCL | 1 pc | 2080054 |
| DD-BI+ 16/320 UCL | 1 pc | 2080055 |
| DD-BI+ 18/320 UCL | 1 pc | 2080056 |
| DD-BI+ 20/320 UCL | 1 pc | 2080057 |
| DD-BI+ 22/320 UCL | 1 pc | 2080058 |
| DD-BI+ 24/320 UCL | 1 pc | 2080059 |
| DD-BI+ 25/320 UCL | 1 pc | 2080130 |
| DD-BI+ 28/320 UCL | 1 pc | 2080131 |
| DD-BI+ 30/320 UCL | 1 pc | 2080132 |
| DD-BI+ 32/320 UCL | 1 pc | 2080133 |

Premium diamond core bit for drilling with tools of any power class in all types of concrete (without connection end) DD-B UCL

KEY APPLICATIONS & ADVANTAGES

- Only rig-based drilling
- Coring in reinforced concrete 52 - 202 mm diameter
- Only wet drilling (with water cooling)
- High concentration of diamonds for good drilling speed
- Superior lifetime thanks to 12 mm diamond segment height



| Ordering designation | Change module | Number of segments | Segment dimensions | Segment height | Segment length | Segment width | Sales pack quantity | Item number |
|----------------------|---------------|--------------------|--------------------|----------------|----------------|---------------|---------------------|-------------|
| DD-B 47/430 UCL | No | 4 | 20 x 3 x 12 mm | 12 mm | 20 mm | 3 mm | 1 pc | 2078089 |
| DD-B 35/430 UCL A | Yes | | | | | | 1 pc | 2139058 |
| DD-B 37/430 UCL A | Yes | | | | | | 1 pc | 2139059 |
| DD-B 42/430 UCL A | Yes | | | | | | 1 pc | 2139234 |
| DD-B 47/430 UCL A | Yes | | | | | | 1 pc | 2139235 |
| DD-B 225/430 UCL A | Yes | | | | | | 1 pc | 2139322 |
| DD-B 250/430 UCL A | Yes | | | | | | 1 pc | 2139323 |
| DD-B 300/430 UCL A | Yes | | | | | | 1 pc | 2139324 |
| DD-B 52/430+ UCL A | Yes | | | | | | 1 pc | 2139371 |
| DD-B 62/430+ UCL A | Yes | | | | | | 1 pc | 2139372 |
| DD-B 72/430+UCL A | Yes | | | | | | 1 pc | 2139373 |
| DD-B 77/430+ UCL A | Yes | | | | | | 1 pc | 2139374 |
| DD-B 82/430+ UCL A | Yes | | | | | | 1 pc | 2139375 |
| DD-B 92/430+ UCL A | Yes | | | | | | 1 pc | 2139376 |
| DD-B 102/430+ UCL A | Yes | | | | | | 1 pc | 2139377 |
| DD-B 107/430+ UCL A | Yes | | | | | | 1 pc | 2139378 |
| DD-B 112/430+ UCL A | Yes | | | | | | 1 pc | 2139379 |
| DD-B 122/430+ UCL A | Yes | | | | | | 1 pc | 2139380 |

| Ordering designation | Change module | Number of segments | Segment dimensions | Segment height | Segment length | Segment width | Sales pack quantity | Item number |
|----------------------|---------------|--------------------|--------------------|----------------|----------------|---------------|---------------------|-------------|
| DD-B 127/430+ UCL A | Yes | | | | | | 1 pc | 2139381 |
| DD-B 132/430+ UCL A | Yes | | | | | | 1 pc | 2139382 |
| DD-B 152/430+ UCL A | Yes | | | | | | 1 pc | 2139383 |
| DD-B 162/430+ UCL A | Yes | | | | | | 1 pc | 2139384 |
| DD-B 172/430+ UCL A | Yes | | | | | | 1 pc | 2139385 |
| DD-B 202/430+ UCL A | Yes | | | | | | 1 pc | 2139386 |
| DD-B 52/430+ UCL | Yes | 5 | 21 x 3.2 x 12 mm | 12 mm | 21 mm | 3.2 mm | 1 pc | 2077744 |
| DD-B 77/430+ UCL | Yes | 6 | 24 x 3.5 x 12 mm | 12 mm | 24 mm | 3.5 mm | 1 pc | 2077747 |
| DD-B 92/430+ UCL | Yes | 8 | 24 x 3.5 x 12 mm | 12 mm | 24 mm | 3.5 mm | 1 pc | 2077749 |
| DD-B 102/430+ UCL | Yes | 8 | 24 x 3.5 x 12 mm | 12 mm | 24 mm | 3.5 mm | 1 pc | 2078060 |
| DD-B 112/430+ UCL | Yes | 9 | 24 x 3.5 x 12 mm | 12 mm | 24 mm | 3.5 mm | 1 pc | 2078062 |
| DD-B 122/430+ UCL | Yes | 10 | 24 x 3.5 x 12 mm | 12 mm | 24 mm | 3.5 mm | 1 pc | 2078063 |
| DD-B 172/430+ UCL | Yes | 13 | 24 x 4 x 12 mm | 12 mm | 24 mm | 4 mm | 1 pc | 2078068 |
| DD-B 202/430+ UCL | Yes | 16 | 24 x 4 x 12 mm | 12 mm | 24 mm | 4 mm | 1 pc | 2078069 |

Ultimate diamond core bit for drilling with high-power tools (starting from 2.5kW) in all types of concrete (without connection end) DD-B HCS

KEY APPLICATIONS & ADVANTAGES

- Coring in the 35-600 mm diameter range in reinforced concrete
- Equidist technology, featuring precisely positioned, evenly spaced diamonds for a high-performance segment matrix
- Designed for universal use on all types of reinforced concrete

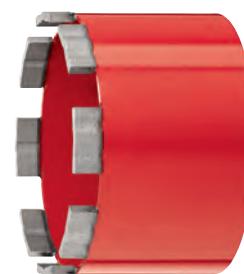


| Ordering designation | Nominal diameter | Number of segments | Segment dimensions | Segment width | Sales pack quantity | Item number |
|----------------------|------------------|--------------------|--------------------|---------------|---------------------|-------------|
| DD-B 35 / 430 + HCS | 35 mm | 3 | 24 x 3.2 x 10 mm | 3.2 mm | 1 pc | 2089841 |
| DD-B 37 / 430 + HCS | 37 mm | 3 | 24 x 3.2 x 10 mm | 3.2 mm | 1 pc | 2089842 |
| DD-B 40 / 430 + HCS | 40 mm | 3 | 24 x 3.2 x 10 mm | 3.2 mm | 1 pc | 2089843 |
| DD-B 42/430 + HCS | 42 mm | 3 | 24 x 3.2 x 10 mm | 3.2 mm | 1 pc | 2089844 |
| DD-B 47 / 430 + HCS | 47 mm | 4 | 24 x 3.6 x 10 mm | 3.6 mm | 1 pc | 2089845 |
| DD-B 52 / 430 + HCS | 52 mm | 4 | 24 x 3.6 x 10 mm | 3.6 mm | 1 pc | 2089846 |
| DD-B 57 / 430 + HCS | 57 mm | 4 | 24 x 3.6 x 10 mm | 3.6 mm | 1 pc | 2089847 |
| DD-B 62 / 430 + HCS | 62 mm | 5 | 24 x 3.6 x 10 mm | 3.6 mm | 1 pc | 2089848 |
| DD-B 67 / 430 + HCS | 67 mm | 5 | 24 x 3.6 x 10 mm | 3.6 mm | 1 pc | 2089849 |
| DD-B 72 / 430 + HCS | 72 mm | 6 | 24 x 3.6 x 10 mm | 3.6 mm | 1 pc | 2089850 |
| DD-B 77 / 430 + HCS | 77 mm | 6 | 24 x 3.6 x 10 mm | 3.6 mm | 1 pc | 2089851 |
| DD-B 82 / 430 + HCS | 82 mm | 7 | 24 x 3.6 x 10 mm | 3.6 mm | 1 pc | 2089852 |
| DD-B 87 / 430 + HCS | 87 mm | 7 | 24 x 3.6 x 10 mm | 3.6 mm | 1 pc | 2089853 |
| DD-B 92 / 430 + HCS | 92 mm | 7 | 24 x 3.6 x 10 mm | 3.6 mm | 1 pc | 2089854 |
| DD-B 102 / 430 + HCS | 102 mm | 8 | 24 x 3.6 x 10 mm | 3.6 mm | 1 pc | 2089855 |
| DD-B 107 / 430 + HCS | 107 mm | 8 | 24 x 3.6 x 10 mm | 3.6 mm | 1 pc | 2089856 |
| DD-B 112 / 430 + HCS | 112 mm | 8 | 24 x 3.6 x 10 mm | 3.6 mm | 1 pc | 2089857 |
| DD-B 122 / 430 + HCS | 122 mm | 9 | 24 x 3.6 x 10 mm | 3.6 mm | 1 pc | 2089858 |
| DD-B 132 / 430 + HCS | 132 mm | 11 | 24 x 4.1 x 10 mm | 4.1 mm | 1 pc | 2089859 |
| DD-B 142 / 430 + HCS | 142 mm | 11 | 24 x 4.1 x 10 mm | 4.1 mm | 1 pc | 2089860 |
| DD-B 152 / 430 + HCS | 152 mm | 12 | 24 x 4.1 x 10 mm | 4.1 mm | 1 pc | 2089861 |
| DD-B 162 / 430 + HCS | 162 mm | 12 | 24 x 4.1 x 10 mm | 4.1 mm | 1 pc | 2089862 |
| DD-B 172 / 430 + HCS | 172 mm | 13 | 24 x 4.1 x 10 mm | 4.1 mm | 1 pc | 2089863 |
| DD-B 182 / 430 + HCS | 182 mm | 13 | 24 x 4.1 x 10 mm | 4.1 mm | 1 pc | 2089864 |
| DD-B 202 / 430 + HCS | 202 mm | 14 | 24 x 4.1 x 10 mm | 4.1 mm | 1 pc | 2089865 |
| DD-B 225 / 430 + HCS | 225 mm | 17 | 24 x 4.5 x 10 mm | 4.5 mm | 1 pc | 2089866 |
| DD-B 250 / 430 + HCS | 250 mm | 17 | 24 x 4.5 x 10 mm | 4.5 mm | 1 pc | 2089867 |

Ultimate change module for drilling with high-power tools (starting from 2.5kW) in all types of concrete DD-CM HCS

KEY APPLICATIONS & ADVANTAGES

- Coring in the 35-250 mm diameter range in reinforced concrete
- Equidist technology, featuring precisely positioned, evenly spaced diamonds for a high-performance segment matrix
- Designed for universal use on all types of reinforced concrete



| Ordering designation | Nominal diameter | Number of segments | Segment dimensions | Segment width | Sales pack quantity | Item number |
|----------------------|------------------|--------------------|--------------------|---------------|---------------------|-------------|
| DD-CM 42 HCS | 42 mm | 3 | 24 x 3.2 x 10 mm | 3.2 mm | 1 pc | 2089891 |
| DD-CM 52 HCS | 52 mm | 4 | 24 x 3.6 x 10 mm | 3.6 mm | 1 pc | 2089893 |
| DD-CM 62 HCS | 62 mm | 5 | 24 x 3.6 x 10 mm | 3.6 mm | 1 pc | 2089895 |
| DD-CM 77 HCS | 77 mm | 6 | 24 x 3.6 x 10 mm | 3.6 mm | 1 pc | 2089898 |
| DD-CM 102 HCS | 102 mm | 8 | 24 x 3.6 x 10 mm | 3.6 mm | 1 pc | 2089902 |
| DD-CM 112 HCS | 112 mm | 8 | 24 x 3.6 x 10 mm | 3.6 mm | 1 pc | 2089904 |
| DD-CM 122 HCS | 122 mm | 9 | 24 x 3.6 x 10 mm | 3.6 mm | 1 pc | 2089905 |
| DD-CM 132 HCS | 132 mm | 11 | 24 x 4.1 x 10 mm | 4.1 mm | 1 pc | 2089906 |
| DD-CM 152 HCS | 152 mm | 12 | 24 x 4.1 x 10 mm | 4.1 mm | 1 pc | 2089908 |

Connection end DD



| Ordering designation | Connection end | Sales pack quantity | Item number |
|----------------------|----------------|---------------------|-------------|
| BI-1 | BI+ | 1 pc | 236120 |
| DD-BL | BL | 1 pc | 305542 |
| BR-1 | BR | 1 pc | 236121 |
| DD-BS | BS - 1 1/4" | 12 pc | 286794 |
| BU-1 | BU | 1 pc | 236122 |

Premium diamond core bit for drilling with cordless drill drivers in tiles DD-BH AT



| Ordering designation | Working length | Nominal diameter | Core bit diameter | Length | Sales pack quantity | Item number |
|----------------------|----------------|------------------|-------------------|--------|---------------------|-------------|
| DD-BH 6/30 AT | 20 mm | 6 mm | 6 mm | 67 mm | 1 pc | 2107156 |
| DD-BH 8/40 AT | 30 mm | 8 mm | 8 mm | 80 mm | 1 pc | 2107158 |
| DD-BH 10/40 AT | 30 mm | 10 mm | 10 mm | 80 mm | 1 pc | 2107350 |
| DD-BH 12/40 AT | 30 mm | 12 mm | 12 mm | 80 mm | 1 pc | 2107351 |
| DD-BH 14/40 AT | 30 mm | 14 mm | 14 mm | 80 mm | 1 pc | 2107352 |
| DD-BH 20/40 AT | 30 mm | 20 mm | 20 mm | 80 mm | 1 pc | 2107353 |

Accessories for Diamond drilling consumables

| Ordering designation | DD | Sales pack quantity | Item number |
|-----------------------------|---|---------------------|-------------|
| Flow indicator DD-WFI |  | ■ 1 pc | 305939 |
| Jack screw assy |  | ■ 1 pc | 49147 |
| Jack screw DD-CS M16 |  | ■ 1 pc | 337378 |
| Nut DD-LR-CLN |  | ■ 1 pc | 333477 |
| Quick-locking nut DD-CN-SML |  | ■ 1 pc | 251834 |
| Water supply unit DWP 10 |  | ■ 1 pc | 365595 |

Electric wall saw DST 10-CA



KEY APPLICATIONS & ADVANTAGES

- Cutting and extending openings for doors and windows, openings in floors, in reinforced concrete, masonry and natural stone
- Facade and balcony renovation
- Sawing in tight spaces or where access is difficult
- Extremely compact, easy to handle and transport and quick to set up thanks to integrated control electronics
- Unique: Cutting depth is shown in real time in the display on the remote control unit

Technical data

| | |
|--|--------------------|
| A-weighted emission sound pressure level ¹⁾ | 114.5 dB (A) |
| Dimensions (LxWxH) - drive | 365 x 400 x 350 mm |
| IP protection class | IP 65 |
| Min. cooling water supply rate | 2 l/min |
| Min. generator power | 20 kVA |
| Motor power S1 | 9 kW |
| Nominal power | 11 kW |
| Pin assignment | 3P+PE |
| Power source type | 3x400V/16A |
| Rated voltage | 400 V |

¹⁾ according to EN 60745



| Ordering designation | Package contents | Sales pack quantity | Item number |
|----------------------|--|---------------------|-------------|
| DST 10-CA 3x400V EC | 1x Sawing head DST 10-CA CE assy, 1x Remote control DST WRC-CA assy, 1x Coupler CEE 16A/400V/5P/6H | 1 pc | 2052114 |
| DST 10-CA 3x400V PR | 1x Sawing head DST 10-CA CE assy, 4x Rail support DS-RF-L, 50x Flush anchor HKD-D M12x50 assy, 1x Remote control DST WRC-CA assy, 1x Coupler CEE 16A/400V/5P/6H, 1x Trolley assy, 1x Center section DS-BG 80, 1x Side section DS-BG 80, 1x Tool set DST-TS10 | 1 pc | 2052107 |

Electric wall saw DS TS20-E



KEY APPLICATIONS & ADVANTAGES

- Cutting and extending openings for doors, windows and walls
- Controlled demolition in renovation
- Corrective work on facades, partition walls, etc.
- Best-in-class cutting performance at depths of up to 73 cm / 28" thanks to efficient electric drive, traction control and smooth, stepless speed control
- User-friendly remote control with clear, easily-read display and fault diagnosis system

Technical data

| | |
|--|--------------------|
| A-weighted emission sound pressure level ¹⁾ | 100.3 dB (A) |
| Dimensions (LxWxH) - drive | 375 x 440 x 320 mm |
| IP protection class | IP 65 (EN 60529) |
| Min. cooling water supply rate | 4 l/min |
| Min. generator power | 40 kVA |
| Min. storage temperature | -15 °C |
| Motor power S1 | 15 kW |
| Nominal power | 19 kW |
| Power source type | 3x400V/32A |
| Remote control | Electric |

¹⁾ according to EN 60745



| Ordering designation | Package contents | Sales pack quantity | Item number |
|----------------------|--|---------------------|-------------|
| DS TS20-E 1.6 3x400V | 1x Sawing head DS TS20-E 1.6, 1x Hose 10M assy, 50x Flush anchor HKD-D M12x50 assy, 1x Electro box DS EB-TS20-E assy, 1x Remote control DS RC-TS20, 1x Trolley Saege assy, 1x Coupler CEE 32A/400V/5P/6H, 1x Power cable DS TS20-E 10m assy, 1x Tool set DS TS | 1 pc | 2064901 |

Wire saw DS WS 10-E



KEY APPLICATIONS & ADVANTAGES

- Cutting through extremely thick components
- Cutting openings without overcutting (doors, windows and shafts etc.)
- Small structural modifications (cutting through columns and beams)
- Rugged and durable saw system with well-proven components
- Tested and certified to meet safety requirements

Technical data

| | |
|--|-----------------------------------|
| A-weighted emission sound pressure level ¹⁾ | 80.2 dB (A) |
| Dimensions (LxWxH) - drive | 620 x 705 x 1225 mm |
| Dimensions (LxWxH)- control unit | 520 x 590 x 1060 mm |
| Guide wheel diameter | 200 mm |
| IP protection class | IP 65 (EN 60529), IP 54 (IEC 529) |
| Min. cooling water supply rate | 4 |
| Min. generator power | 40 kVA |
| Min. storage temperature | -20 °C |
| Motor power S1 | 9.4 kW |
| Nominal power | 11 kW |

¹⁾ according to EN 60745

| Ordering designation | Package contents | Sales pack quantity | Item number |
|----------------------|---|---------------------|-------------|
| DS WS10-E 3x400V | 1x Wire saw DS WS10-E 3x400V assy, 1x Assembly tool 1/2", 1x Tool set DS WS | 1 pc | 361102 |

Wire saw DS WS 15



KEY APPLICATIONS & ADVANTAGES

- Structural alteration of buildings – cuts openings of all kinds and almost any shape
- Sawing anything from heavily reinforced concrete to thick stonework
- Technical demolition of structural components (bridges, chimneys, foundations)
- Up to 22 kW peak power and 15 kW effective continuous power rating with minimum water cooling – requires only a 32 A power supply
- Smooth, infinite adjustment of the drive speed from the control console

Technical data

| | |
|--|-----------------------------------|
| A-weighted emission sound pressure level ¹⁾ | 79 dB (A) |
| Dimensions (LxWxH) - drive | 1560 x 790 x 920 mm |
| IP protection class | IP 65 (EN 60529), IP 54 (IEC 529) |
| Min. cooling water supply rate | 5 l/min |
| Min. generator power | 40 kVA |
| Min. storage temperature | -20 °C |
| Motor power S1 | 15 kW |
| Nominal power | 15 kW |
| Pin assignment | 3P+PE |
| Power source type | Electric |

¹⁾ according to EN 60745

| Ordering designation | Package contents | Sales pack quantity | Item number |
|----------------------|--|---------------------|-------------|
| DS WS15 3x400V | 1x Wire saw DS WS15 3x400V assy, 1x Tool set DS WS | 1 pc | 365429 |

Electric wire saw DSW 3018-E



KEY APPLICATIONS & ADVANTAGES

- Controlled demolition or dismantling of structures
- Applications that must be completed within a very short time frame, demanding highest sawing performance
- Cutting heavily-reinforced concrete, masonry, stone or steel
- High sawing performance thanks to two powerful motors each with 15 kW power output
- High starting torque reduces effort required to "grind-in" the wire

Technical data

| | |
|--|-----------------------------------|
| A-weighted emission sound pressure level ¹⁾ | 86.1 dB (A) |
| Dimensions (LxWxH) - drive | 2360 x 1090 x 1230 mm |
| Guide wheel diameter | 280 mm |
| IP protection class | IP 65 (EN 60529), IP 54 (IEC 529) |
| Min. cooling water supply rate | 5 l/min |
| Min. generator power | 80 kVA |
| Min. storage temperature | -15 °C |
| Motor power S1 | 30 kW |
| Nominal power | 30 kW |
| Pin assignment | 3P+PE |

¹⁾ according to EN 60745

| Ordering designation | Package contents | Sales pack quantity | Item number |
|----------------------|--|---------------------|-------------|
| DSW 3018-E 3x400V | 1x Wire saw DSW3018-E 3x400V kpl, 2x Single-pair pulley DSW-SPP 30, 1x Water supply long, 1x Water supply short, 2x Hose 10m assy, 1x Tool set DSW-TS30, 1x Coupler CEE 63A/400V/5P/6H | 1 pc | 2031881 |

Floor saw blade DS-BF CG1/LP



KEY APPLICATIONS & ADVANTAGES

- Cutting green (young) concrete
- Designed for use with low-power saws (5-18PS / 4-13kW)
- Blade specification is matched to the material to be cut and saw power rating
- Wear bars help prevent wear of the steel disc at the segment bonding zone

Technical data

| | |
|-----------------------|------------------|
| Base materials | Concrete, green |
| Segment height | 10 mm |
| Laser-welded segments | Yes |
| Arbour | 25.4 mm |
| Blade diameter | 350 mm |
| Blade thickness | 2.8 mm |
| Hilti HI mount | No |
| Hydrostress HY mount | No |
| Number of segments | 24 |
| Segment dimensions | 39 x 2.8 x 10 mm |

Ordering designation

DS-BF 350/25.4 CG1/LP

Sales pack quantity

1 pc

Item number

368673

Floor saw blade DS-BF A1/LP



KEY APPLICATIONS & ADVANTAGES

- Cutting asphalt
- Designed for use with low-power saws (5-18PS / 4-13kW)
- Blade specification is matched to the material to be cut and saw power rating
- Wear bars help prevent wear of the steel disc at the segment bonding zone

Technical data

| | |
|-----------------------|------------------|
| Base materials | Asphalt |
| Segment height | 10 mm |
| Laser-welded segments | Yes |
| Arbour | 25.4 mm |
| Blade diameter | 350 mm |
| Blade thickness | 2.8 mm |
| Hilti HI mount | No |
| Hydrostress HY mount | No |
| Number of segments | 24 |
| Segment dimensions | 39 x 2.8 x 10 mm |

Ordering designation

DS-BF 350/25.4/A1/LP

Sales pack quantity

1 pc

Item number

360656

Floor saw blade DS-BF C1/LP



KEY APPLICATIONS & ADVANTAGES

- Cutting concrete
- Designed for use with low-power saws (5-18PS / 4-13kW)
- Blade specification is matched to the material to be cut and saw power rating

Technical data

| | |
|-----------------------|------------------|
| Segment height | 10 mm |
| Laser-welded segments | Yes |
| Arbour | 25.4 mm |
| Blade diameter | 350 mm |
| Blade thickness | 2.8 mm |
| Hilti HI mount | No |
| Hydrostress HY mount | No |
| Number of segments | 24 |
| Segment dimensions | 39 x 2.8 x 10 mm |
| Segment length | 39 mm |

Ordering designation

DS-BF 350/25.4/C1/LP

Sales pack quantity

1 pc

Item number

360644

Wall saw blade DS-BT HI C-10E



KEY APPLICATIONS & ADVANTAGES

- Cutting reinforced concrete
- Fast cutting and long blade life
- One specification for all types of concrete

Technical data

| | |
|-----------------------|------------------------|
| Base materials | Concrete, soft to hard |
| Laser-welded segments | Yes |
| Wet or dry operation | Wet |
| Arbour | 60 mm |
| Blade diameter | 800 mm |
| Hilti HI mount | Yes |
| Hydrostress HY mount | No |
| Number of segments | 40 |
| Segment dimensions | 40 x 4.4 x 10 mm |
| Segment height | 10 mm |

Ordering designation

DS-BT 800/4.4/HI C-10E

Sales pack quantity

Item number

1 pc

2051590

Diamond wire DS-W 10.7



KEY APPLICATIONS & ADVANTAGES

- Sawing reinforced concrete
- Good balance between sawing speed and wire life

Technical data

| | |
|----------------------------------|------------------|
| Base materials | Concrete, medium |
| Type | Sintered |
| Wet or dry operation | Wet |
| Bead diameter | 11 mm |
| Colour | Black |
| Flexible connector pre-assembled | No |
| Number of beads per metre | 40 |

Ordering designation

DS-W SI 10.5 C F2

Wire length

DS-W SI 10.5-100m C F2

100 m

Sales pack quantity

Item number

1 m

2121446

1 pc

2121445

Wall saw blade DS-BT HI/HY C-20E



KEY APPLICATIONS & ADVANTAGES

- Cutting reinforced concrete
- Fast cutting and long blade life
- One specification for all types of concrete

Technical data

| | |
|-----------------------|------------------------|
| Base materials | Concrete, soft to hard |
| Laser-welded segments | Yes |
| Wet or dry operation | Wet |
| Arbour | 60 mm |
| Hilti HI mount | Yes |
| Hydrostress HY mount | No |
| Segment height | 10 mm |
| Segment length | 40 mm |
| Usable segment height | 8 mm |

Ordering designation

DS-BT 900/HI C-20E

Blade diameter

900 mm

Number of segments

52

Segment dimensions

40 x 4.7 x 10 mm

Segment width

4.7 mm

Sales pack quantity

1 pc

Item number

416757

DS-BT 1000/HI C-20E

1000 mm

55

40 x 4.5 x 10 mm

4.5 mm

1 pc

356211

Wall saw blade DS-BT HI/HY C-M



KEY APPLICATIONS & ADVANTAGES

- Cutting reinforced concrete
- Fast cutting and long blade life
- One specification for all types of concrete

Technical data

| | |
|-----------------------|------------------------|
| Base materials | Concrete, soft to hard |
| Laser-welded segments | Yes |
| Wet or dry operation | Wet |
| Arbour | 60 mm |
| Blade diameter | 800 mm |
| Hilti HI mount | Yes |
| Hydrostress HY mount | No |
| Number of segments | 46 |
| Segment dimensions | 40 x 4.7 x 10 mm |
| Segment height | 10 mm |

Ordering designation

DS-BT 800/HI C-M

Sales pack quantity

1 pc

Item number

295344

Wall saw blade DS-BT HI/HY C-H



KEY APPLICATIONS & ADVANTAGES

- Cutting reinforced concrete
- Fast cutting and long blade life
- One specification for all types of concrete

Technical data

| | |
|-----------------------|------------------------|
| Base materials | Concrete, soft to hard |
| Laser-welded segments | Yes |
| Wet or dry operation | Wet |
| Arbour | 60 mm |
| Blade diameter | 800 mm |
| Hilti HI mount | Yes |
| Hydrostress HY mount | No |
| Number of segments | 46 |
| Segment dimensions | 40 x 4.7 x 10 mm |
| Segment height | 10 mm |

Ordering designation

DS-BT 800/HI C-H

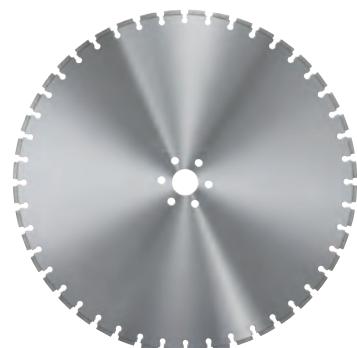
Sales pack quantity

1 pc

Item number

356214

For 15-20kW wall saws – balanced speed and lifetime M-H C wall saw blade



KEY APPLICATIONS & ADVANTAGES

- Sawing reinforced concrete
- Openings and penetrations for doors and windows
- Corrective / remedial work on facades, partitions and walls
- Good balance between sawing speed and blade life
- Sandwich segments for constant segment width over the entire life of the blade

Technical data

| | |
|-----------------------|--------------------------|
| Base materials | Concrete, soft to medium |
| Laser-welded segments | Yes |
| Wet or dry operation | Wet |
| Arbour | 60 mm |
| Hilti HI mount | Yes |
| Segment height | 10 mm |
| Segment length | 40 mm |

Ordering designation

DS-BT 800/HI CM-H/CP+

Blade diameter

800 mm

Number of segments

40

Segment dimensions

40 x 4.8 x 10 mm

Segment width

4.8 mm

Sales pack quantity

1 pc

Item number

2052711

DS-BT 1200/HI CM-H/CP+

1200 mm

65

40 x 4.4 x 10 mm

4.4 mm

1 pc

2052713

Accessories for Diamond sawing consumables

| Ordering designation | DS-W 10.7 | Sales pack quantity | Item number |
|-------------------------|---|---------------------|-------------|
| Chuck jaw DS-WJ MK8 set |  | ■ 1 pc | 261876 |
| Chuck jaw DS-WJ MK9 set |  | ■ 1 pc | 340426 |
| Sleeve DS-WS 9mm |  | ■ 5 pc | 2069604 |